

Date: Wednesday, 8/30/2006 11:59:06 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: INITIAL PROTOTYPE TEMPLATE
Job Number	: 00065A		
Estimate Number	: 10068		
P.O. Number	:	Part Number	: INITIAL PROTOTYPE
This Issue	: 8/30/2006 S.O. No. :	Drawing Number	: <u>D3538-1</u>
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 7/12/2006 Type : R&D MACHINED PARTS	Drawing Revision	:
Previous Run	: 00064A	Material	:
Written By	: <u>JP 08-08-30</u>	Due Date	: 6/28/2006 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	: Project #:		
	Description:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MFG ENGINEERING	MFG ENGINEERING
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Comment: MFG ENGINEERING

Manufacture Prototype as per Dwg's Supplied By Engineering

Comments:

- MATERIAL: 6061-T6 Batch: M18745

- MACHINE AS PER DWG

- QC2

- QCB

JP 08-08-30

JP 08-08-30

JP 08-08-30

EC

2.0	D28571	Hinge Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Hinge Bracket

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: INITIAL PROTOTYPE TEMPLATE

Job Number: 00065A

Part Number: INITIAL PROTOTYPE

Job Number:



Seq. #: Machine Or Operation:

Description :

3.0

D28572

Hinge Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Hinge Bracket

4.0

PG

PURCHASING



Comment: PURCHASING

Attached certificate of conformity for raw material and subcomponents use for this w/o

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify "FOR ENGINEERING USE ONLY" and distribute to engineering.

6.0

ENGINEERING 1

ENGINEERING RESOURCE #1



Comment: ENGINEERING RESOURCE #1

Approval of project manager _____

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

Job Completion



October 2006

October 2006						
S	M	T	W	T	F	S
1	2	3	4	5	6	7
8	9	10	11	12	13	14
15	16	17	18	19	20	21
22	23	24	25	26	27	28
29	30	31				

November 2006						
S	M	T	W	T	F	S
			1	2	3	4
5	6	7	8	9	10	11
12	13	14	15	16	17	18
19	20	21	22	23	24	25
26	27	28	29	30		

Monday	Tuesday	Wednesday	Thursday	Friday	Sat/Sun
					October
2	3	4	5	6	
9	10	11	12	13	
16	17	18	19	20	
	9:00am Updated: Health and Safety (Bill's Office)				
23	24	25	26	27	
30	31				

November 2006

November 2006						
S	M	T	W	T	F	S
5	6	7	8	9	10	11
12	13	14	15	16	17	18
19	20	21	22	23	24	25
26	27	28	29	30		

December 2006						
S	M	T	W	T	F	S
3	4	5	6	7	8	9
10	11	12	13	14	15	16
17	18	19	20	21	22	23
24	25	26	27	28	29	30
31						

Monday	Tuesday	Wednesday	Thursday	Friday	Sat/Sun
		November 1	2	3	
6	7	8	9	10	
13	14	15	16	17	
				9:00am Updated: Health and Safety (Bill's Office)	
20	21	22	23	24	
27	28	29	30		

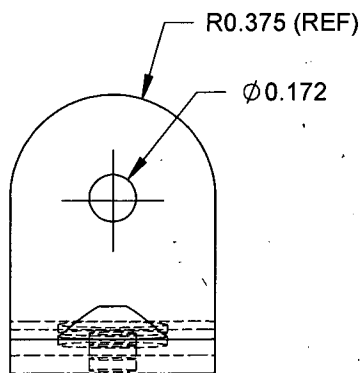
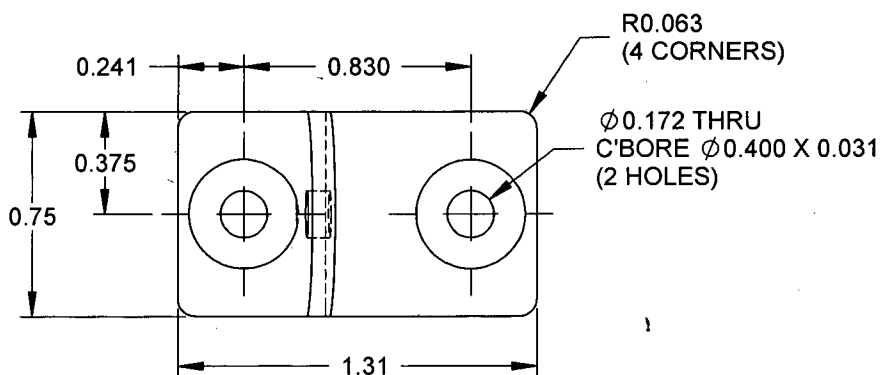
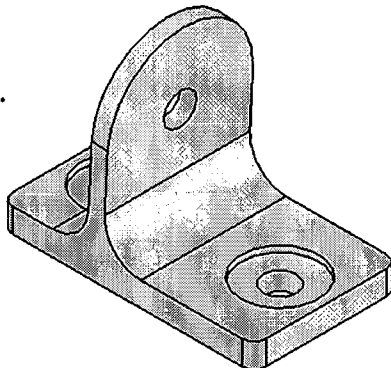
PRELIMINARY ISSUE

UNDER REVIEW

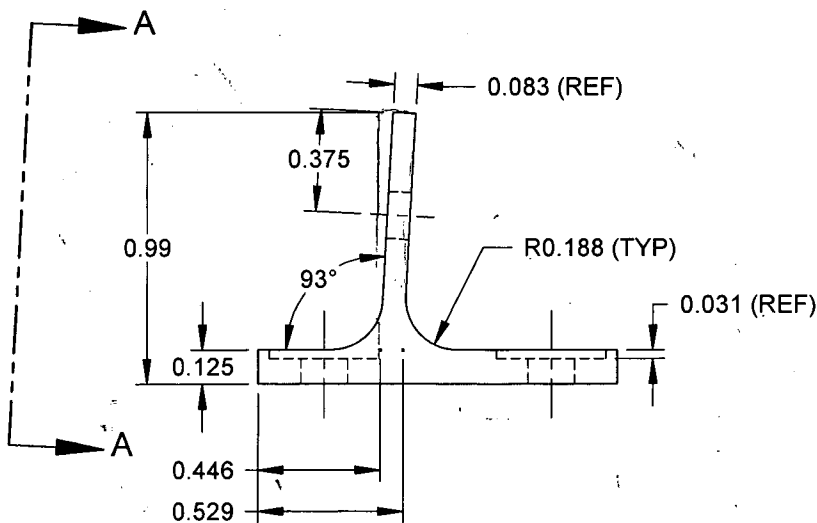
06.08.22 LE

LOSS # 00065

DESIGN LE	DRAWN BY LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED	DRAWING NO. D3538	REV. A SHEET 1 OF 1
DATE 06.08.22	TITLE HINGE BRACKET		SCALE 1:1
REV A	DATE 06.08.22	DESCRIPTION NEW ISSUE	



AUXILIARY VIEW A



D3538-1 HINGE BRACKET

NOTES:

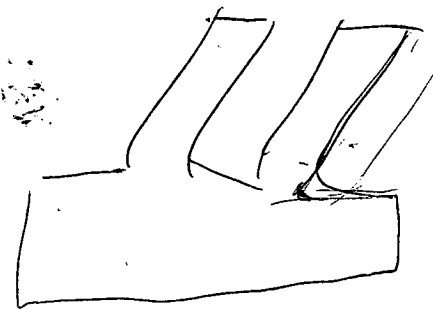
- 1) MATERIAL: 6061-T6 ALUMINUM (REF DART SPEC M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX

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X2
m18745

W18J+2



INDEX SERIES